

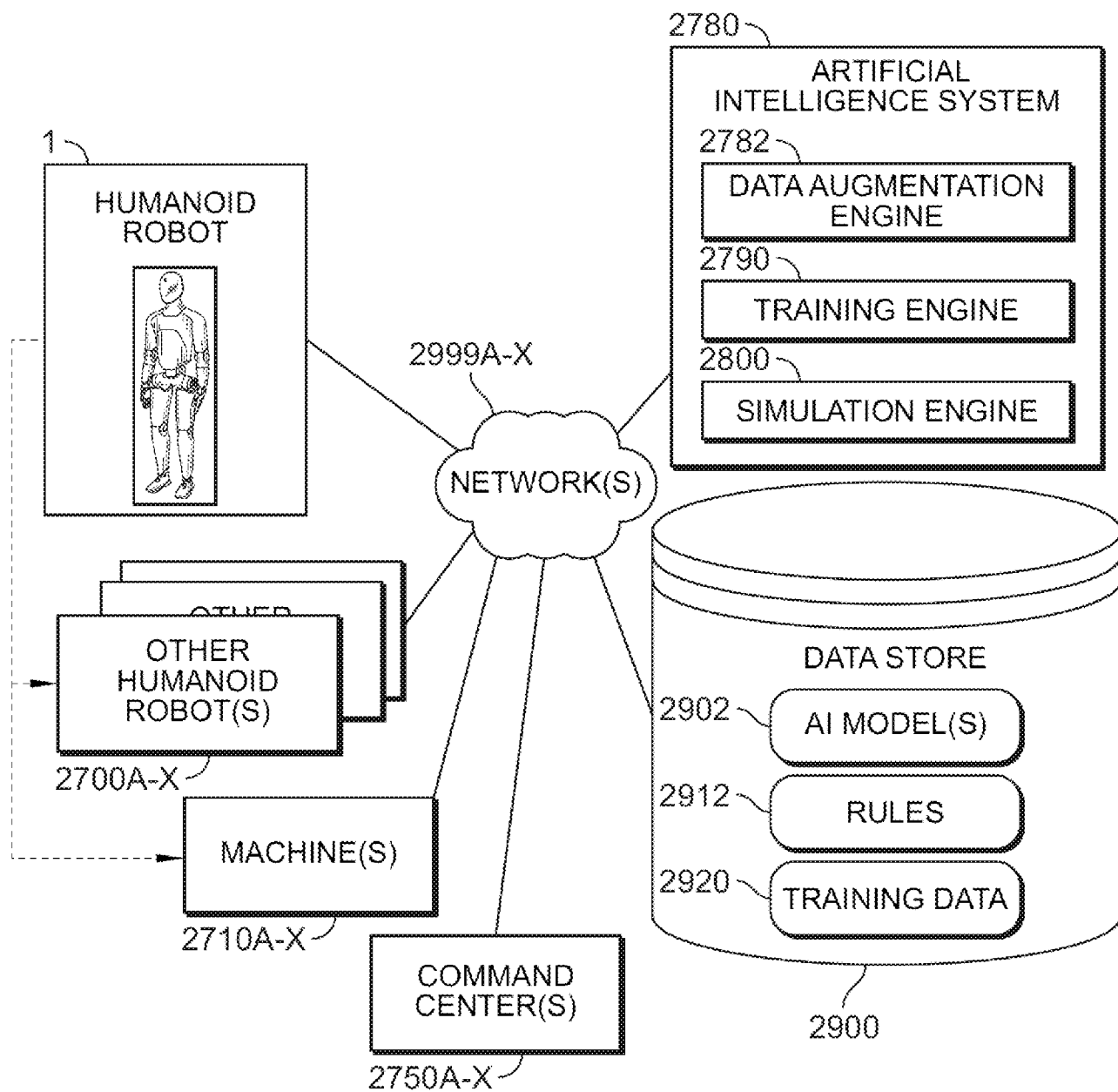


FIG. 1

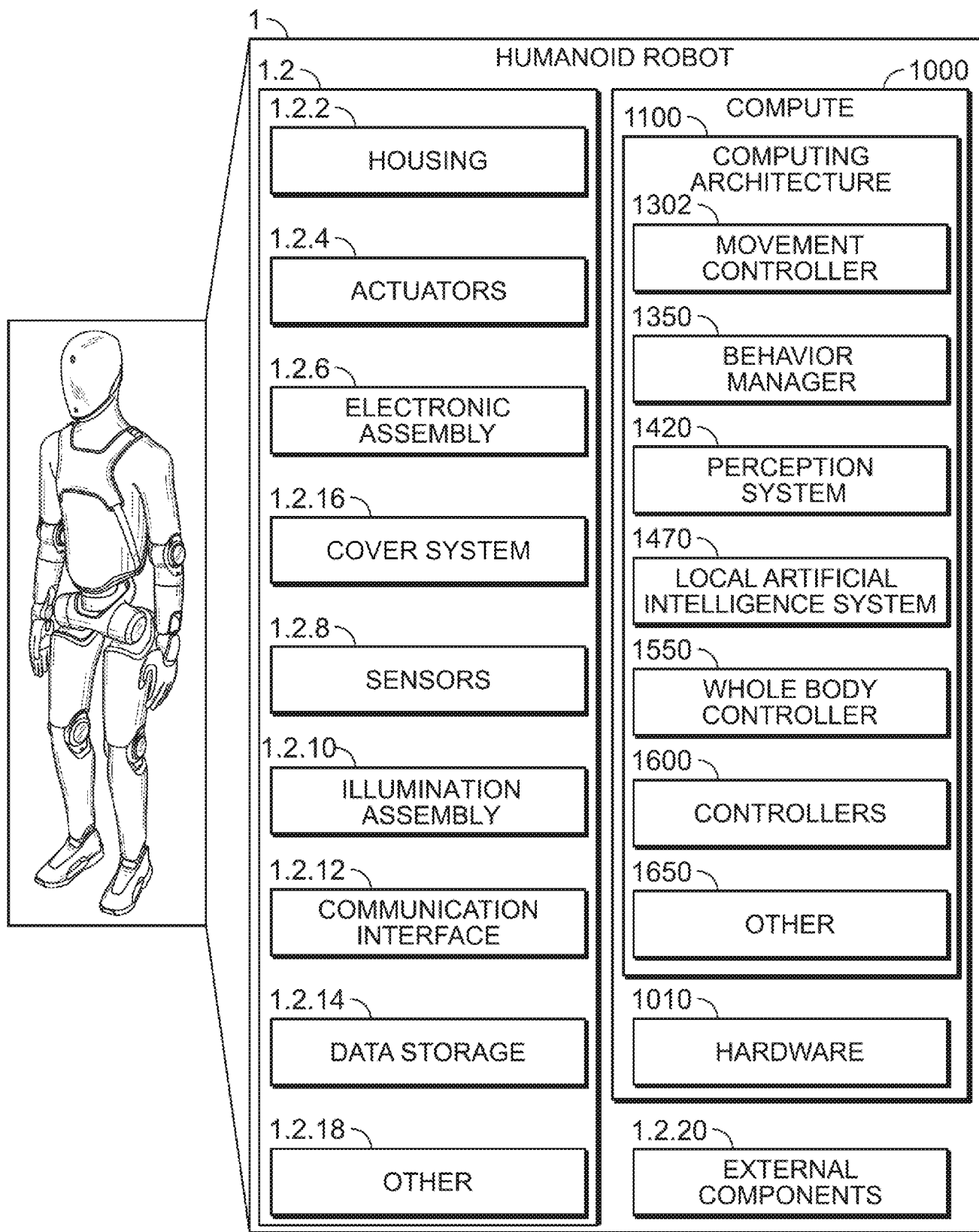


FIG. 2

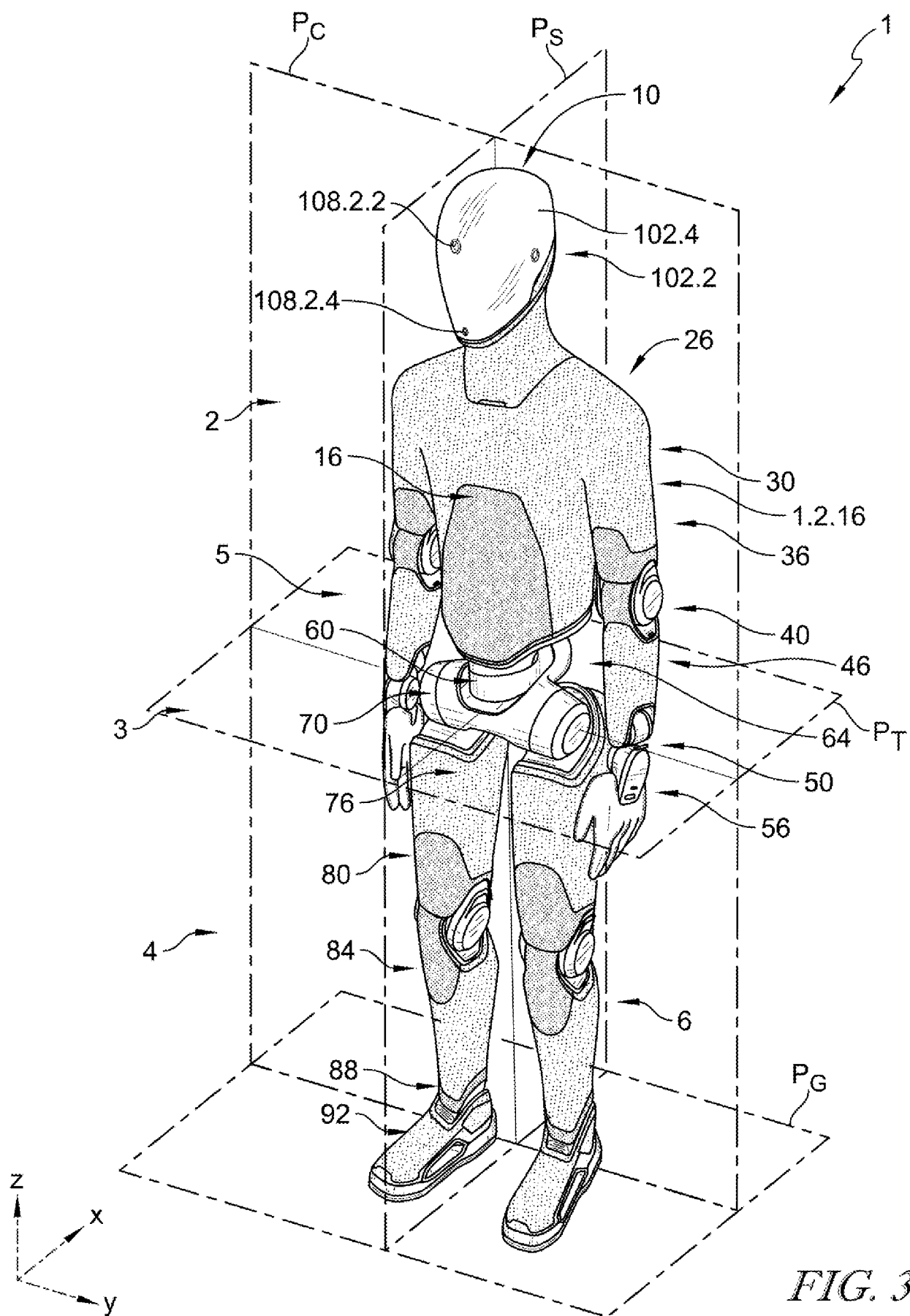


FIG. 3

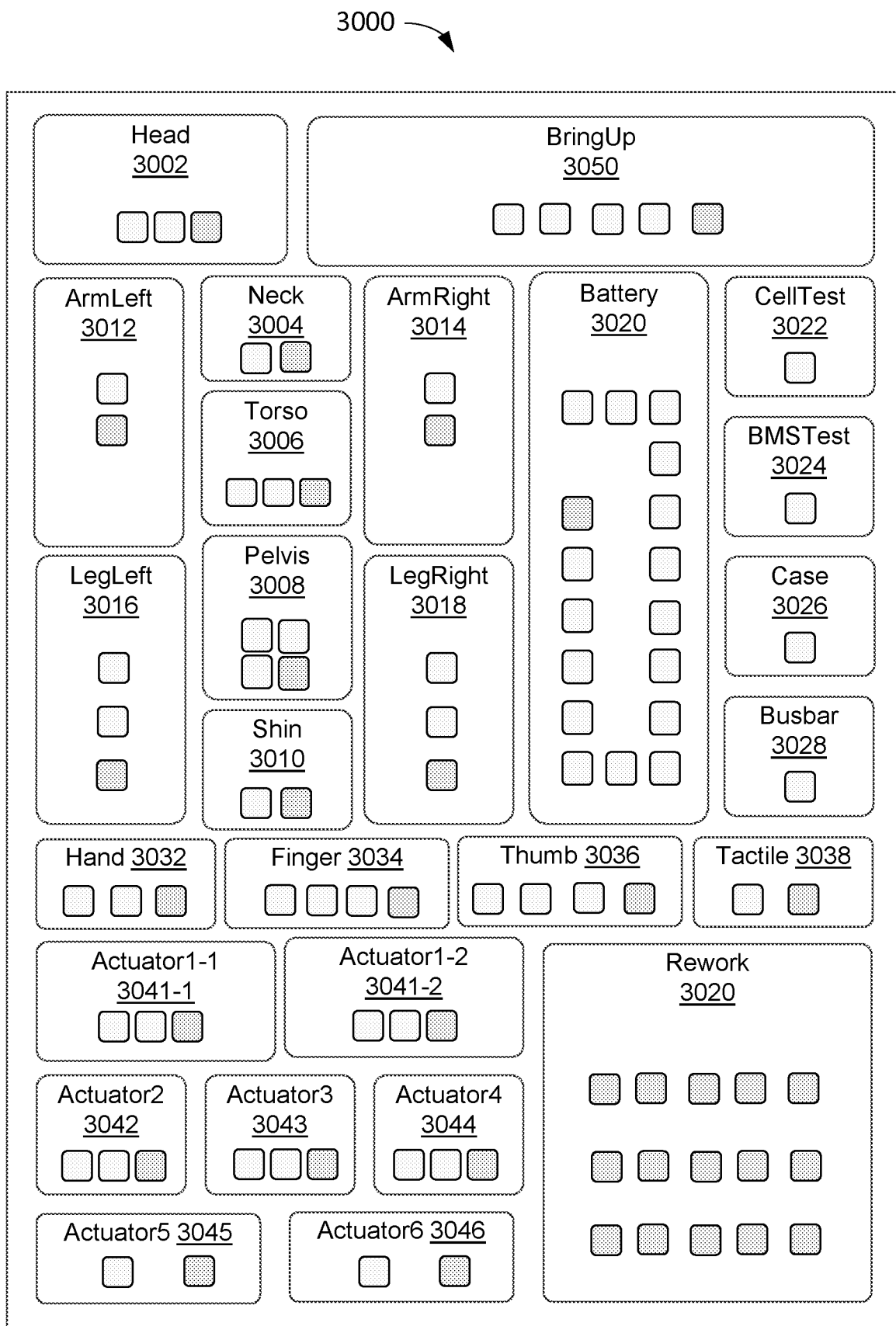


FIG. 4

3200

3202

3204

BDTQ MERS

Overview • Operator Station • Subassembly Junior SMD

Home • Settings • Reports • Help

FIG2026XXXXXXXXX
Active Serial Number

30000XXXXXXXXB
Active Part Number

Actuator1-2
Active work order

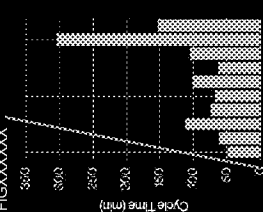
Stats

01:40:23
Current Cycle Time

02:07:29
Expected Cycle Time

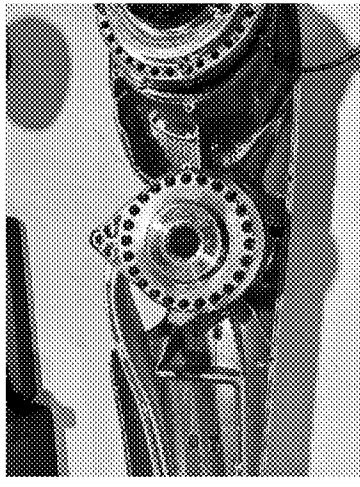
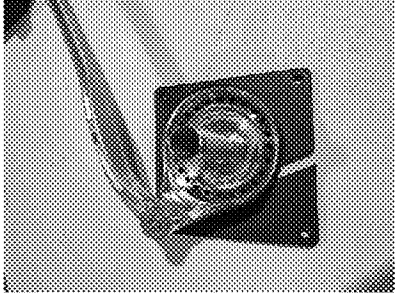
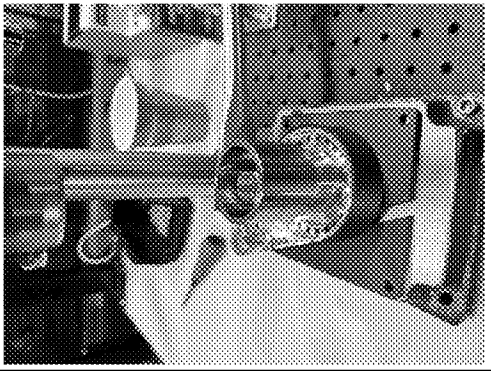
Cycle Times

300000XXXXXA- 00:48:39
FIGXXXXXX
300000XXXXXB- 01:02:03
FIGXXXXXX
300000XXXXXC- 01:55:17
FIGXXXXXX
300000XXXXXD- 02:41:01
FIGXXXXXX
300000XXXXXE- 01:07:33
FIGXXXXXX
300000XXXXXF- 05:04:49
FIGXXXXXX
300000XXXXXG- 01:52:05
FIGXXXXXX



SHIN

Actuator Integration



- Press bearing into output plate
- Apply a light layer of grease on the inner face of the output plate
- Install output plate onto actuator. Locate the rod in the middle position
- Use 6x M3.5x12 BUTTON HEAD bolt and secure in cross pattern.

Next?

Added 104.38 Qty:8 ✓

To Be Added Qty:1

1. SCAN HOUSING

2. SCAN AND INSTALL FLEX CUP

3. PRESS FLEX CUP

4. INSTALL FLEX CUP WASHER

5. INSTALL WASHER BOLTS (M4x10)

6. GREASE CUP INTERNAL

7. GREASE CUP EXTERNAL

8. CLEAN AND APPLY LOCTITE TO GR

9. INSTALL CROSS ROLLER

3210

3212

3206

3208

FIG. 5

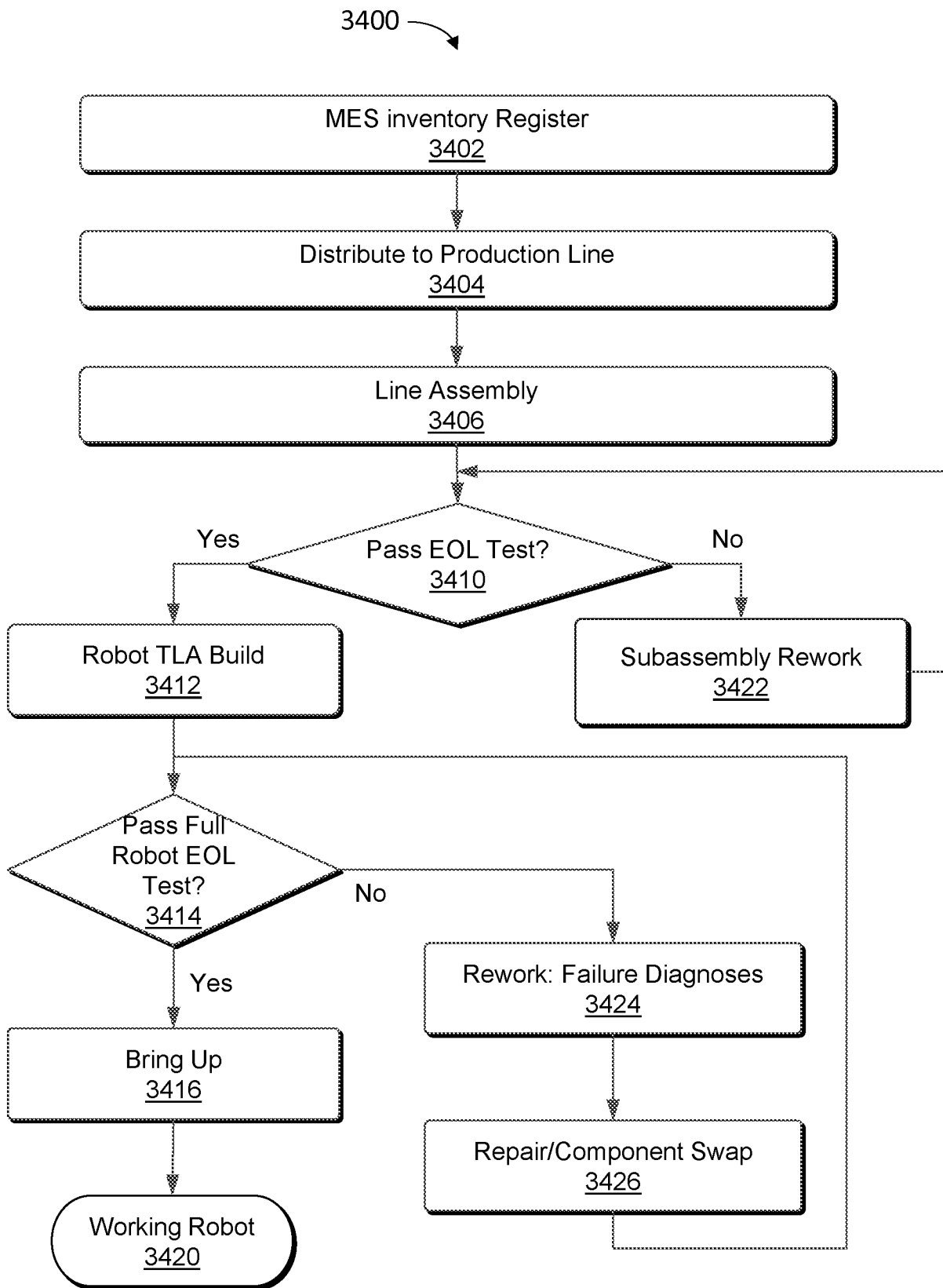


FIG. 6

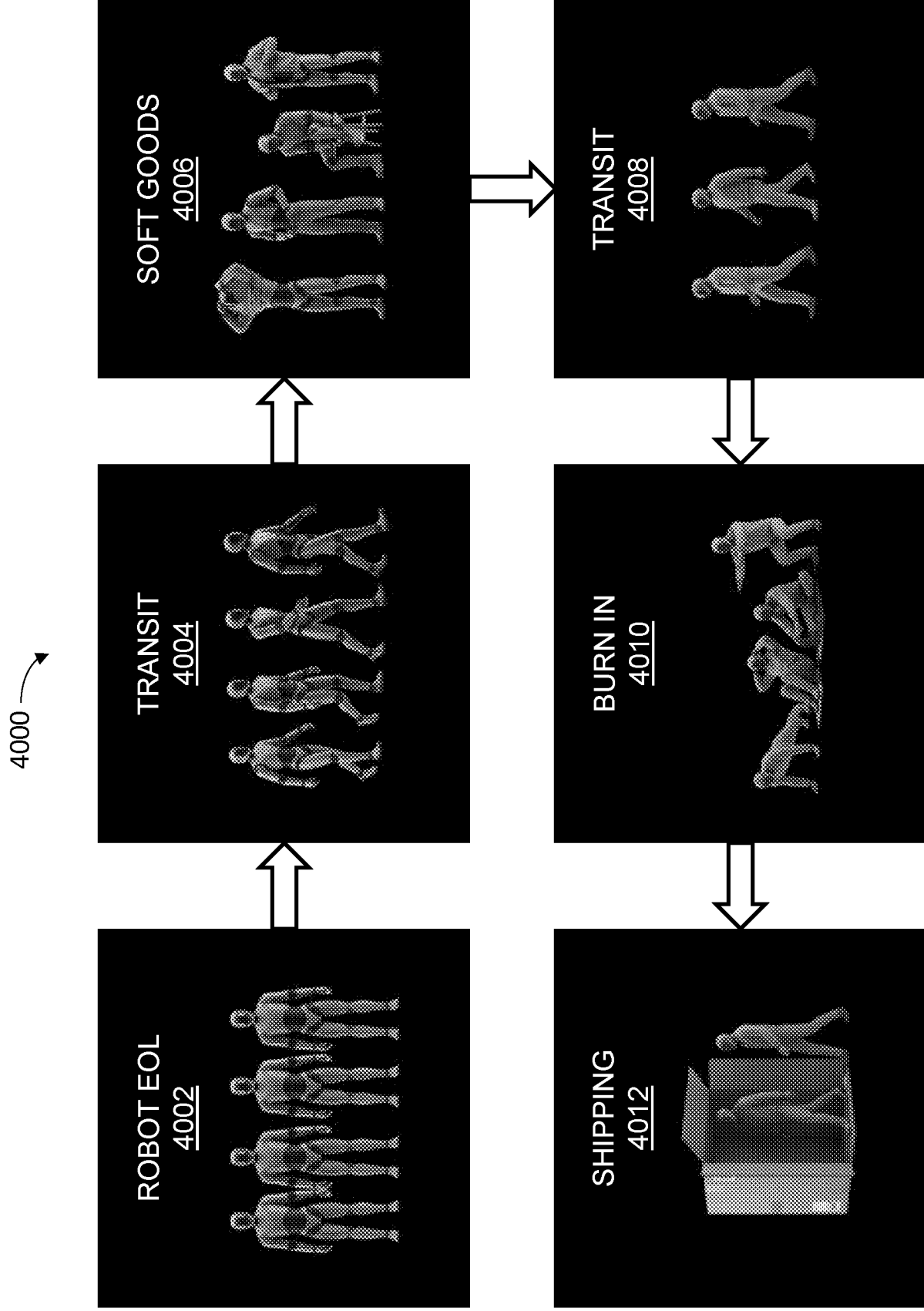


FIG. 7

4002.2

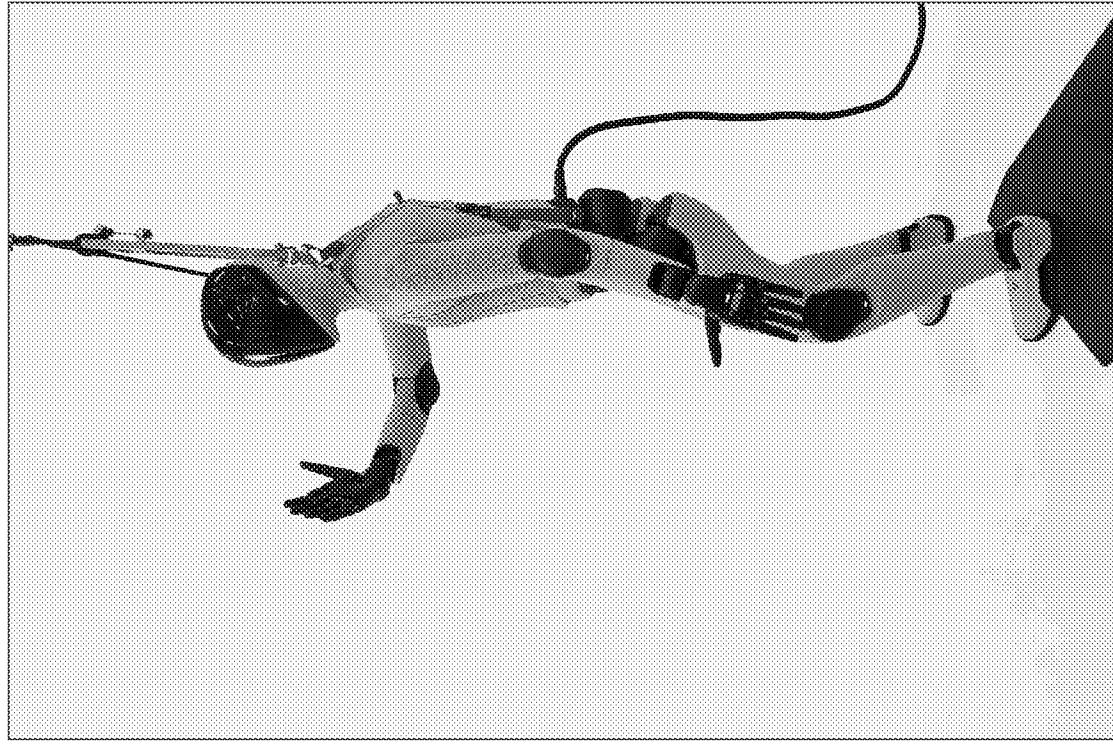


FIG. 8A

4002.4

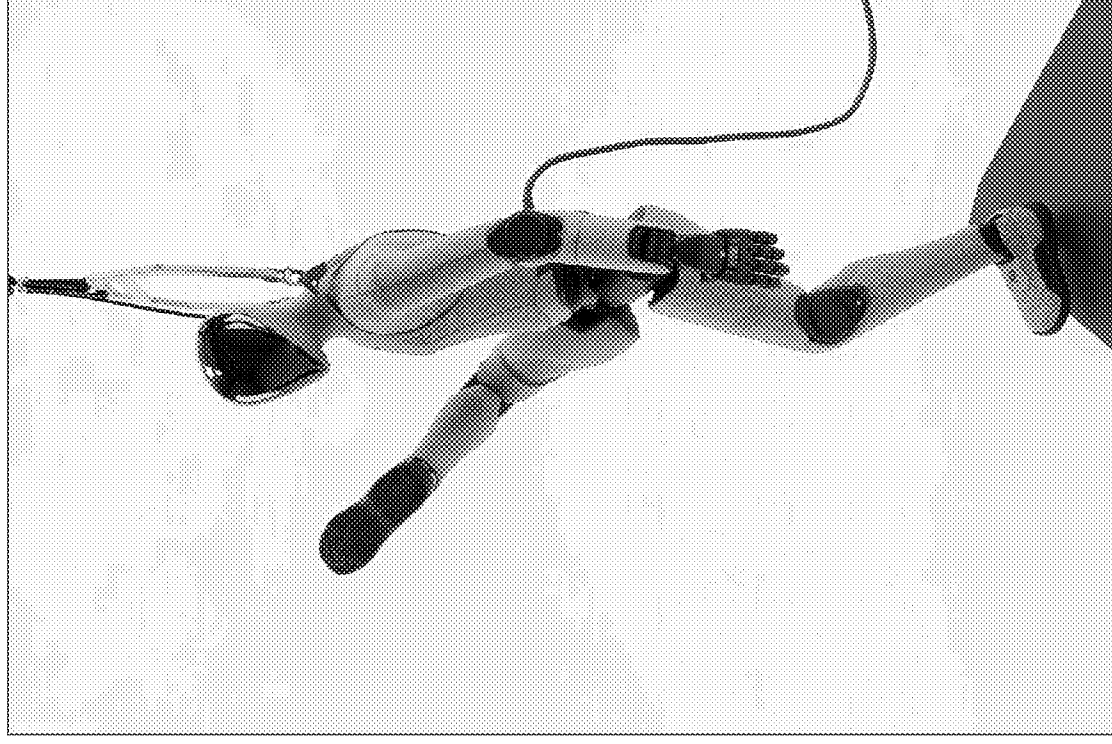


FIG. 8B

4010.2

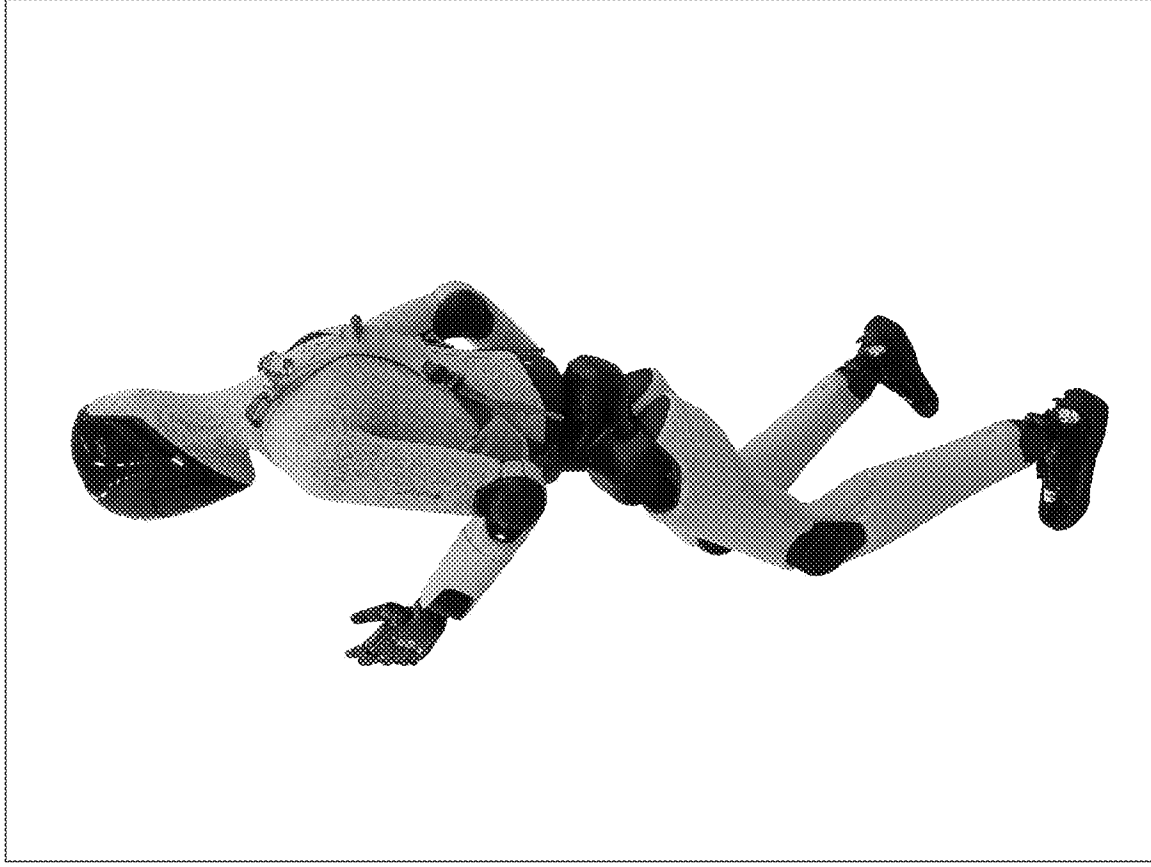


FIG. 9A

4010.4

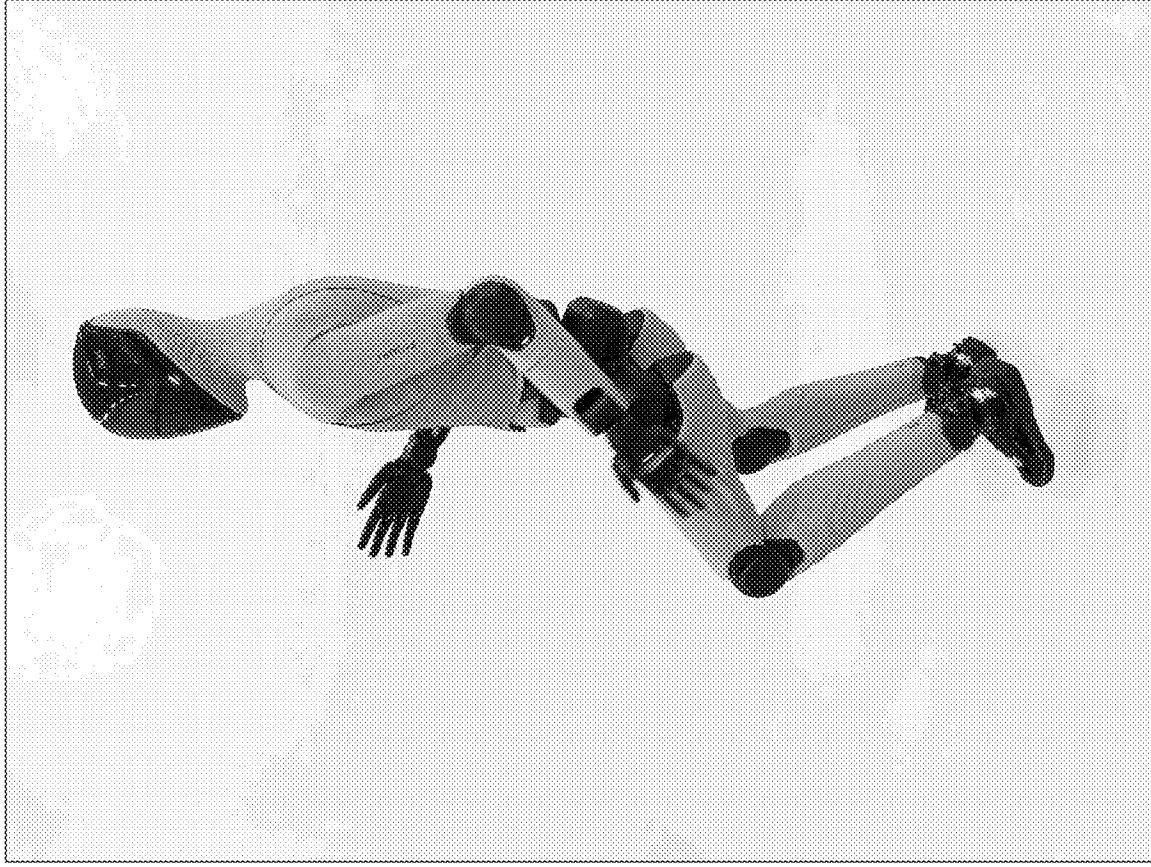


FIG. 9B

4012.2

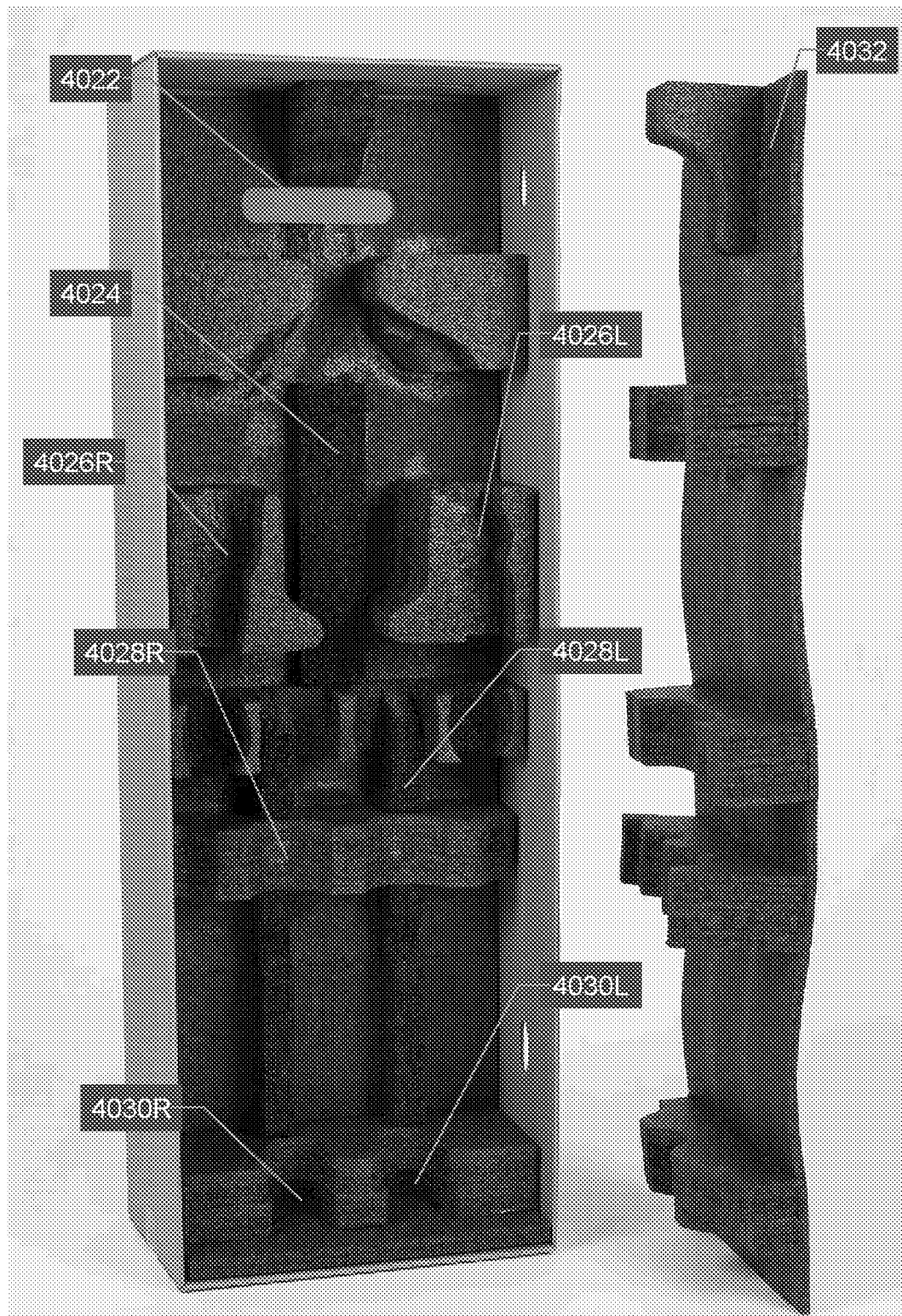


FIG. 10